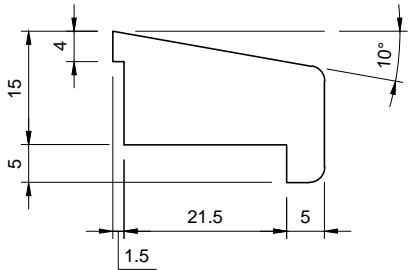


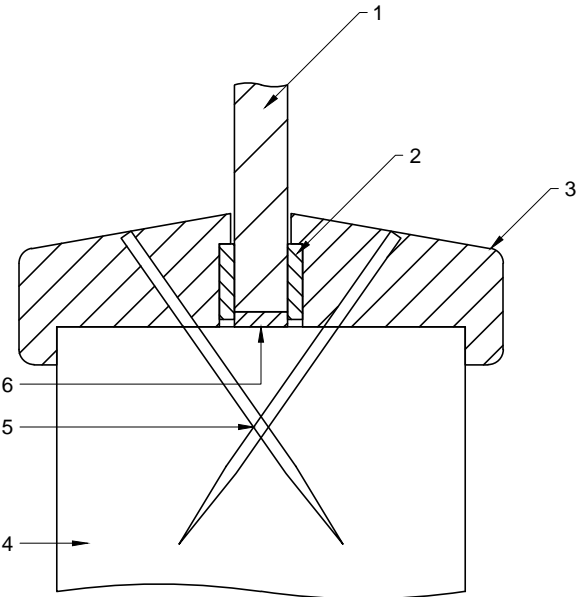
Glazing Must Be To This Drawing - Do NOT Mix
Glazing Systems Even If They Appear The Same

Bead Profile - See DP20331



Margins:

165mm Minimum Margin From Any Door Edge
135mm Minimum Between Apertures



Key:-

- 1. 7mm Pyrodur 30-104 Glass
- 2. 10mm Wide x 2mm Thick Therm-A-Strip
- 3. 20mm High x 28mm Wide (Including 5 x 5mm Bolection) Hardwood Bead (min Density 640kg/m³) With 10° Chamfer - See Drawing DP20331
- 4. Nominal 54mm Thick Moralt Firesmoke FD30 Door Leaf
- 5. 1.6mmØ (Or 16SWG) x 50mm Long Steel Pins 35 - 40° To Glass At Maximum 50mm From Each Corner & At Maximum 150mm Centres
- 6. Hardwood or Non-combustible Setting Block

Quality Standard Of Glazed Aperture To Work Instruction - WI_21


Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Approved Glass - See Chilt/A13058 Revision D					
Glass Type	Material Specification For Glass	Beading Drawing	Material Specification For Beading	Maximum Area (m²)	
7mm Pyrodur 30-104	MS_006	DP20331	MS_007	0.72	Machined Aperture 5mm Larger Than Glass

Do Not Scale.

If In Doubt Ask!

Description: Glazing System - 7mm Pyrodur 30-104 Glass - 54mm Moralt Firesmoke Leaf - FD30

Drawn By: P. Brash	Approved: Approved	Date: 24/05/2022	Drawing No:	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: See Above	Tolerance: +/- 0.5mm	Fire Rating: FD30S	DP20330 REV 00	
Cert No: Chilt/A13058 Rev D (Valid to 11/12/2024)	© Doorpac Ltd			